

Trade Line Polyester Resin

First Emission: 10/10/2016

Version: 4, 03/02/2025

Product type

Unsaturated polyester resin in styrene, Orthophthalic

Appearance

Bluish

Main resin characteristics

Preaccelerated
Thixotropic

Main applications

General purpose

Moulding informations

Hand lay up and Spray up

Shelf life and storage

Store in the shade, out of direct sunlight. Keep storage temperature below 25°C. Unseal container just before use. Shelf-life will be reduced reaching higher temperature.

Precaution for handling

Read carefully the Safety Data Sheet
Stir the resin before use, without introducing air

FEATURES OF THE LIQUID RESIN ⁽¹⁾

Properties	Test Method	Unit	Typical values
Specific weight at 20°C		g/cm ³	1,12
Brookfield viscosity at 25°C, sp 2 rpm 50	MT-CU T23V	mPa.s	450 - 650
Solid content	MT-CU 001C	%	55 - 65
Reactivity	at 23°C + 1,5% MEKP50		
Gel time ⁽²⁾	MT-CU 151R	minutes	25 - 35
23°C - Peak	MT-CU 151R	minutes	40 - 55
Exothermic peak	MT-CU 151R	°C	115 - 160
Storage stability at 23°C in the dark	MT-CU 002S	months	4

1) Thoroughly test in your applications before full-scale use. Geltimes may vary due to the reactive nature of these materials and due to different brands of curing additives. Always test on small scale before formulating large quantities.

2) If present, Cobalt is herewith intended as octoate. Use of different Cobalt salts could result in different geltimes. Always test on small scale before formulating large quantities.

PROPERTIES OF THE CURED UNREINFORCED RESIN ⁽³⁾

HDT	ISO 75-2A (2013)	°C	60
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3) Properties are typical values, based on material tested in our laboratories, but varies from sample to sample. Typical values should not be construed as a guaranteed analysis of any specific lot or as specification items.

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